

Date: Wednesday, 23/08/2006 11:43:00 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PACKER
Job Number	: 28279		
Estimate Number	: 10225		
P.O. Number	: N/A	Part Number	: D2150
This Issue	: 23/08/2006 S.O. No. : N/A	Drawing Number	: D2150 REV. A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 21/08/2006 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 26706	Material	: N/A
Written By	: <u>W</u>	Due Date	: 28/08/2006 Qty: 40 Um: Each
Checked & Approved By	: <u>W</u>		
Comment	: Est C 00.11.27 Re-format (mpp.2101) EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M2024T3S040	2024-T3 .040 sheet
-----	-------------	--------------------



Comment: Qty.: 0.0263 sf(s)/Unit Total : 1.0500 sf(s)
Material: 2024-T3 (QQ-A-250/4) 0.040" thick
(M2024T3S.040) Batch: M19295

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



M 06 08 31



(40)

Comment: FLOW WATER JET

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M 06 08 31

(40)

4.0	QC8	SECOND CHECK
-----	-----	--------------



J. M. H. 06-10-16



Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
Deburr

M 06 10 16

(41)

6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1
Chemical Conversion Coat as per QSI 005 4.1

J. R. M. 06/10/23

(41)

Date: Wednesday, 23/08/2006 11:43:01 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PACKER

Job Number: 28279

Part Number: D2150

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

FL 06-11-01 (41)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

P04/10/01 41

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 26

P04/10/01 (41)

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/11/01 (41)

Job Completion



U 06-11-01

28279
21 + D2150

DART AEROSPACE LTD		Work Order:	28279
Description: Packer		Part Number:	D2150
Inspection Dwg: D2150 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.740	+/-0.010	0.744	✓		Vern	
2.050	+/-0.010	2.0505	✓		Vern	
0.231	+/-0.010					
1.217	+/-0.010	1.219	✓		Vern	
1.559	+/-0.010	1.559	✓		Vern	
2.300	+/-0.010	2.303	✓		Vern	
1.560	+/-0.010	1.558	✓		Vern	
0.250	+/-0.010	0.250	✓		Vern	
1.328	+/-0.010					
0.342	+/-0.010	0.3415	✓		Vern	
Ø0.098	+0.005/-0.000	Ø0.103	✓		Vern	
Ø0.171	+0.005/-0.000	Ø0.179	✓		Vern	
0.040	+/-0.010	0.038	✓		Vern	

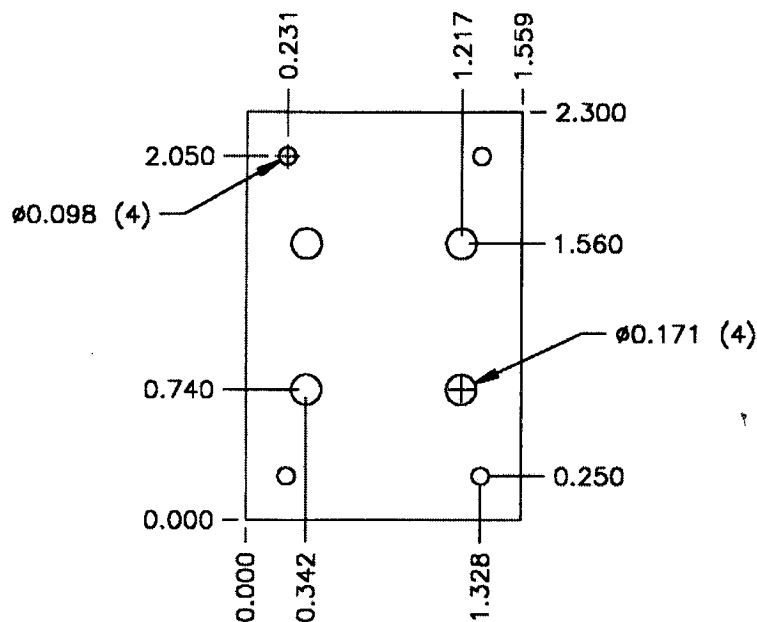
Measured by: MM-MM	Audited by: [Signature]	Prototype Approval:	N/A
Date: 06-08-31	Date: 06-10-16	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.09.28	New Issue	KJ/JLM	[Signature]



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. A
CHECKED	APPROVED	D2150	SHEET 1 OF 1
DATE	TITLE	PACKER	SCALE
95:05:01			1:1

RELEASED
96/06/13 BWS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28279

MATERIAL: 2024-T3, 0.040 THICK
FINISH: WHITE POWDER COAT HI-GLOSS